Permanent Kraft

(formerly: A0820-S Glow in the Dark) Dated: 02/02/2009 Revision: New

Uses:

Avery Graphics [™] Glow-in-the-Dark Film is a specialty photoluminescent non-coated rigid polyester film that can be used for exit and directional signs, identification of fire alarms, fire extinguishers and evacuation routes. This product performs in accordance with ASTM 2030-06: Recommended Uses of Photoluminescent Safety Markings., meets ASTM® E2072-04 Standard Specification for Photoluminescent (Phosphorescent) Safety Markings



Face: 8 mil (202 microns) specialty polyester



Adhesive: Clear Permanent



Liner: 78# bleached Kraft



Durability: Up to 5years INDOOR USE ONLY

Application Surfaces:

Flat

Features:

- High gloss finish
- Dimensionally stable liner for easy converting
- Excellent dimensional stability
- Non-toxic, non-radioactive
- Uses zero electricity

Conversion:

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☐ Thermal Die-Cutting	☐ Thermal Transfer	☐ Solvent based inkjet
⊠ Flat Bed Sign-Cut	☐ Screen Printing	☐ Mild/Eco Solvent inkj
☑ Drum Roller Sign-Cut	☐ Cold Overlaminating	UV inkjet
Steel Rule Die-Cutting	☐ Water based inkjet	

Common Applications:

Safety Signs Illuminate Pathways **Emergency Exit Markings Location Signs Evacuation Signs**



inkjet

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Physical Characteristics:

Property	aracteristi	Value
Caliper, face		8 mil (202 μm)
Caliper, adhesive		1.0mil (25 μm)
Dimensional		<0.15"(0.4mm)
stability Tensile at Yield		4.0 - 8.0 lb/in (0.7–1.5 kg/cm)
Elongation		100% min.
Gloss		DOL 1060 - 90
Adhesion: 24 hr.		5.5 lbs/in (963 N/m)
1 week		6.25 lbs/in (1094 N/m)
Flammability		Self Extinguishing
Shelf-Life		1 year
Durability	Vertical Exposure	Unprinted – 9 years Printed - Up to 5 years
Min. Application		45°F (7°C) Flat & Flat
Temperature		w/Rivets 50°F (10°C) Corrugations
Service		-50°- 180°F (-45°- 82°C)
Temperature		(Reasonable range of
		temperatures which would
		be expected under normal environmental conditions).
Chemical		Resistant to most mild
resistance		acids, alkalis, and salt solutions.

Important:

Information on physical and chemical characteristics are based on tests believed to be reliable. The values are intended only as a source of information. This information is given without guaranty and do not constitute a warranty. The purchaser should independently determine, prior to use, the suitability of any material for their specific purpose. (Data represents average values where applicable, and is not intended for specification purposes)

Warranty:

All statements, technical information and recommendations about Avery Dennison products are based upon tests believed to be reliable but do not constitute a guarantee or warranty. All Avery Dennison products are sold with the understanding that Purchaser has independently determined the suitability of such products for its purposes. Avery Dennison products are warranted to be free from defects in . material and workmanship for either one year (or the period stated on the specific product information literature in effect at time of delivery, if longer) from date of shipment if said product is properly stored and applied. It is expressly agreed and understood that Avery Dennison's sole obligation and Purchaser's exclusive remedy under this warranty, under any other warranty, express or implied, or otherwise, shall be limited to repair or replacement of defective product without charge at Avery Dennison's plant or at the location of product (at Avery Dennison's election), or in the event replacement or repairs is not commercially practical, to Avery Dennison's issuing Purchaser a credit reasonable in light of the defect in the product.

Avery Dennison's liability for defective products shall not exceed the purchase price paid therefore by Purchaser and in no event shall Avery Dennison be responsible for any incidental or consequential damages whether foreseeable or not, caused by defects in such product, whether such damage occurs or is discovered before or after replacement or credit, and whether or not such damage is caused by Avery Dennison's negligence.

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Dimensional stability:

Is measured on a $6" \times 6"$ (150 x 150 mm) aluminum panel to which a specimen has been applied; 72 hours after application the panel is scored in a cross pattern, exposed for 48 hours to 150% (65%), after which the shrinkage is measured.

Adhesion:

(FTM-1, FINAT) is measured by peeling a specimen at a 180° angle from a stainless steel panel, 24 hours after the specimen has been applied under standardized conditions. Initial adhesion is measured 15 minutes after application of the specimen.

Flammability:

A specimen applied to aluminum is subjected to the flame of a gas burner for 15 seconds. The film should stop burning within 15 seconds after removal from the flame.

Temperature range:

A specimen applied to stainless steel is exposed at high and low temperatures and brought back to room temperature. 1 hour after exposure the specimen is examined for any deterioration. Note: Prolonged exposure to high and low temperatures in the presence of chemicals such as solvents, acids, dyes, etc. may eventually cause deterioration.

Chemical Resistance:

All chemical tests are conducted with test panels to which a specimen has been applied. 72 hours after application the panels are immersed in the test fluid for the given test period. 1 hour after removing the panel from the fluid, the specimen is examined for any deterioration.

REAGENT	7 DAY IMMERSION	DIP TEST	RUB TEST
30% Sulfuric Acid	NE	NE	NE
10% Sulfuric Acid	NE	NE	NE
30% HCL	NE	NE	NE
10%HCL	NE	NE	NE
50% NaOH	F	NE	NE
10% NaOH	F	NE	NE
MEK	F	F	F
Acetone	F	F	F
Methanol	F	F	F
Isopropyl Alcohol	F	F	F
ASTM #3 Oil	NE	NE	NE
SAE 20 Oil	NE	NE	NE
Toluene	F	NE	F
Mineral Spirits	NE	NE	NE
Glacial Acetic Acid	F	F	F
5% Acetic Acid	NE	NE	NE
Diesel Fuel	NE	NE	NE
Heptane	NE	NE	NE
10% NaCL	NE	NE	NE
Turpentine	NE	NE	NE
Kerosene	F	NE	NE
DI Water	NE	NE	NE
Gasoline	F	NE	F

NE = No Effect

F = Failed (affected sample)

Product Data Sheet

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⁷ Day Immersion: Immersed in reagent for 7 days. Dip Test: Five 10 minute dips in reagent with 30 minute recovery. Rub Test: Rubbed sample for 1 minute with swab soaked in reagent

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Illuminescent Charge time of 5 minutes @ 1000 Lux will charge the sign for +10 hours of glow time.

Characteristics: Consistent glow life and unlimited rechargability throughout service life.

Illumination: 21.6 Lux (2 foot candles) for 2 hours with a 4100K cool white flourescent

lamp

Luminence time (after illumination):
10 minutes > 25 mcd/square meter
60 minutes > 5 mcd/square meter
90 minutes > 3 mcd/square meter

Abrasion Resistance: CS-17 wheels, 1000g weights

Withstands up to 9000 cycles Tested U.S Federal test Method Std. No. 191A, Method 5306

Relevant Standards: Meets or exceeds the following standards. ASTM E-2072-00 / ASTM E-2073-00, ASTM

E-162, ASTM E-648, ASTM E-662, IMO Resolution A.752(18), ISO/CD 15370, Marine Safety Committee MSC.27(61), DIN 67 510 (Parts 1 - 4), and PSPA Standard 002 Part

2.

Meets OSHA 1910.37, Lloyd's Register SAS F050294.p

Revisions are italicized

Trademarks:

ANSI: American National Standards Institute (U.S.A.) ASTM: American Society for Testing and Materials (U.S.A.) PSPA: Photoluminescent Safety Products Association

DIN: Deutsches InstitÜt fÜr Normung

IMO: International Maritime Association

OSHA: Occupational Safety & Health Administration Fed. Spec.: United States Federal Specification (U.S.A.) PSTC: Pressure Sensitive Tape Council (U.S.A.)

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