



SIGN•PRIME™ Instructions

Warning:

Vapor or spray mist harmful if inhaled. May cause nose, throat, eye and skin irritation. May be harmful if absorbed through the skin.

First Aid:

In case of eye contact, flush immediately for at least 15 minutes and seek medical attention. For skin, wash thoroughly with soap and water. If affected by inhalation vapor or spray mist, remove to fresh air. If swallowed, get medical attention immediately.

Notice:

Intentional misuse by deliberately concentrating and inhaling the contents may be harmful or fatal. Reports have associated repeated and prolonged occupational overexposure to solvents with permanent brain and nerve damage. Do not breath vapor or spray mist. Wear and appropriate, properly fitted respirator (NIOSH/MSHA approved) during and after application. Follow respirator manufacturers directions for respirator's use. Avoid contact with eyes, skin and clothing. Wash hands thoroughly after handling. Use with adequate ventilation.

Application Instructions:

Stir thoroughly before applying. SIGN•PRIME™ is a premium high build primer that may be rolled, brushed or sprayed directly onto SIGN•FOAM3®. Sand SIGN•FOAM3® with electric/pneumatic palm sander to remove all factory machining marks and logo stamps before applying SIGN•PRIME. All surfaces must be clean and dry before applying SIGN•PRIME™. Apply with synthetic bristle brush, for roller application 1/4 to 1/2 roller is recommended. SIGN•PRIME™ may be sprayed with a conventional or air-less sprayer (see spray gun manufacture's recommendations for airflow and nozzles settings). SIGN•PRIME™ is designed for use at can viscosity. Thin slightly with water only if absolutely necessary for spray applications. Apply SIGN•PRIME™ liberally to raw SIGN•FOAM3 , do not flood first coat as it is not necessary for smooth surface and may impede proper drying. Once SIGN•PRIME™ is dry (approximately Four hours) LIGHTLY sand with palm sander and 320 wet/dry sandpaper, just dusting the surface. Allow to dry overnight before finish sanding with palm sander and 320 wet/dry. One coat of SIGN•PRIME™ will be sufficient for the majority of your Sign•Foam3® projects, however should a smoother surface be required, sand lightly, wipe with tack cloth and reapply. Do not apply below 50 degrees F. SIGN•PRIME™ Allow overnight drying before applying top coat, mask or stencil.